

Welding Theory

Table of Contents

- 1. Introduction to Daihen
- 2. Safety
- 3. General Theory
 - a. Basic Definitions
 - **b.** Common Terms (including polarity)
 - c. Principles of Operation (equipment layout)
 - d. Transfer Modes w/Pulse
 - e. Advantages and Disadvantages (vs. TIG, Stick, Pulse, Short)
- 4. Equipment
 - a. Inverter vs. Rectifier and IGBT vs. SCR (size differences/heat)
 - b. Duty Cycle
 - c. Daihen Power Sources
 - d. Physical Equipment (wire feeder, torch, drive rolls, technique, basic set-up)
- 5. Shielding Gas
 - a. Different Gasses
 - **b.** Combinations
 - c. Penetration Patterns
- 6. Materials
 - a. Electrode (classification, S3 vs. S6, mild steel chart)
 - b. Chemistry
- 7. Variables
 - a. Stick Out
 - b. Voltage and Bead Shapes
 - c. Torch Angles
- 8. Basic Welding Symbols
- 9. Basic Definitions
- 10. Daihen Differences (Synchro-short pulse, short arc control, pulse breakdown, EN and AC modes)
- 11. Troubleshooting